## Project done for Zitholele Consulting

# Continuous Disposal of Ash at Camden Power Station:

**Air Quality Evaluation** 

Report No.: APP/12/ZIT-10 Rev 0

DATE: March 2013

R von Gruenewaldt

Airshed Planning Professionals (Pty) Ltd

P O Box 5260 Halfway House 1685

Tel : +27 (0)11 805 1940 Fax : +27 (0)11 805 7010 e-mail : mail@airshed.co.za



## **REPORT DETAILS**

Reference	APP/13/ZIT-10
Status	Revision 0
Report Title	Continuous Disposal of Ash at Camden Power Station: Air Quality Evaluation
Date	March 2013
Client	Zitholele Consulting
Prepared by	Reneé von Gruenewaldt (Pr. Sci. Nat.), MSc (University of Pretoria)
Notice	Airshed Planning Professionals (Pty) Ltd is a consulting company located in Midrand, South Africa, specialising in all aspects of air quality, ranging from nearby neighbourhood concerns to regional air pollution impacts. The company originated in 1990 as Environmental Management Services, which amalgamated with its sister company, Matrix Environmental Consultants, in 2003.
Declaration	Airshed is an independent consulting firm with no interest in the project other than to fulfil the contract between the client and the consultant for delivery of specialised services as stipulated in the terms of reference.
Copyright Warning	With very few exceptions, the copyright in all text and other matter (including the manner of presentation) is the exclusive property of Airshed Planning Professionals (Pty) Ltd. It is a criminal offence to reproduce and/or use, without written consent, any matter, technical procedure and/or technique contained in this document.
Acknowledgements	The authors would like to express their appreciation for the discussions and technical input provided by Warren Kok at Zitholele Consulting.

## **Table of Contents**

1	Intro	duction	1
	1.1	Site Description	1
	1.2	Air Quality Evaluation Approach	1
	1.3	Report Outline	1
2	Air Q	uality Baseline Evaluation	3
	2.1	Regional Climate and Atmospheric Dispersion Potential	3
	2.1.1	Local wind field	4
	2.1.2	Surface Temperature	4
	2.1.3	Precipitation	5
	2.1.4	Atmospheric Stability	6
	2.2	Ambient Air Quality within the Region	7
3	Air Q	uality Evaluation	9
	3.1	Source Identification	a
			_
	3.1.1	Construction Phase	
			0
	3.1.1	Construction Phase	0 0
	3.1.1 3.1.2 3.1.3	Construction Phase	0 0 1
	3.1.1 3.1.2 3.1.3	Construction Phase	0 0 1
	3.1.1 3.1.2 3.1.3 3.2	Construction Phase	0 0 1 1
	3.1.1 3.1.2 3.1.3 3.2 3.2.1	Construction Phase       1         Operation Phase       1         Closure Phase       1         Qualitative Evaluation       1         Construction Phase       1         Operational Phase       1	O O 1 1
	3.1.1 3.1.2 3.1.3 3.2 3.2.1 3.2.2 3.2.3	Construction Phase       1         Operation Phase       1         Closure Phase       1         Qualitative Evaluation       1         Construction Phase       1         Operational Phase       1	0 0 1 1 1
4	3.1.1 3.1.2 3.1.3 3.2 3.2.1 3.2.2 3.2.3 3.3	Construction Phase       1         Operation Phase       1         Closure Phase       1         Qualitative Evaluation       1         Construction Phase       1         Operational Phase       1         Closure Phase       1	0 0 1 1 1 7

_	Defense	•
<b>`</b>	References	"

List of Figures
Figure 1: Period, day-time and night-time wind roses for Camden (2010-2012)
Figure 2: Minimum, maximum and average monthly temperatures for the Camden site during the period 2010-2012
Figure 3: Monthly precipitation for the Camden site during the period 2010-2012
Figure 4: Daily measured PM <sub>10</sub> and PM <sub>2.5</sub> ground level concentrations (μg/m³) at the Secunda DEA monitoring station (for the period December 2011) (as downloaded from the SAAQIS website)
Figure 5: Estimated highest daily PM <sub>10</sub> ground level concentrations at set distances from the emission source
Figure 6: Estimated highest daily PM <sub>2.5</sub> ground level concentrations at set distances from the emission source
List of Tables
Table 1: Atmospheric Stability Classes
Table 2: Measured daily ambient PM <sub>10</sub> concentrations at Eskom's Camden monitoring station for the period 2010 to 2012
Table 3: Activities and aspects identified for the construction, operational and closure phases of the proposed operations
Table 5: Particle size distribution for the ash material
Table 6: Elemental analysis of the ash material
Table 6: Predicted elemental concentrations at a distance of 100m from the ash dump source 15
Table 8: Predicted elemental concentrations at a distance of 600m from the ash dump source 16
Table 9: Air Quality Management Plan: Construction Phase
Table 10: Air Quality Management Plan: Operational Phase

## List of Acronyms and Symbols

**Airshed** Airshed Planning Professionals (Pty) Ltd

**Australian EPA** Australian Environmental Protection Agency

**Australian NPI** Australian National Pollution Inventory **NAAQS** National Ambient Air Quality Standards

m metre

m² Metre squared m/s Metre per second

mg/m²/day Milligram per metre squared per day

mamsl metres above mean sea level

**NAAQS** National Ambient Air Quality Standards

PM<sub>10</sub> Particulate Matter with an aerodynamic diameter of less than  $10\mu$ 

 $PM_{2.5}$ Particulate Matter with an aerodynamic diameter of less than  $2.5\mu$ 

SA South Africa

**SAWS** South African Weather Services

tpa Tonnes per annum

**TSP Total Suspended Particles** 

US **United States** 

**US.EPA** United States Environmental Protection Agency

°C **Degrees Celsius** 

## Glossary

"air pollution" means any change in the composition of the air caused by smoke, soot, dust (including coal), cinders, solid particles of any kind, gases, fumes, aerosols and odorous substances.

"ambient air" is defined as any area not regulated by Occupational Health and Safety regulations.

"atmospheric emission" or "emission" means any emission or entrainment process emanating from a point, non-point or mobile source that results in air pollution.

"particulates" comprises a mixture of organic and inorganic substances, ranging in size and shape. These can be divided into coarse and fine particulate matter. The former is called Total Suspended Particulates (TSP), whilst thoracic particles or PM<sub>10</sub> (particulate matter with an aerodynamic diameter

of less than 10 µm particles of a size the portions of the lun (nuisance).	nat would be depo	osited in, and da	amaging to, the lo	wer airways and g	jas-exchanging

## 1 Introduction

Camden Power Station, a coal fired power station outside Ermelo in Mpumalanga, is part of Eskom's power generation fleet. Camden Power Station currently disposes of burnt boiler ash with a process called 'wet ashing' which involves disposal of ash by pumping the ash as slurry through a pipeline to the ash facility. Some of the dry ash is also transported to the ash facility with a conveyor belt.

Recent studies have revealed that the current ash disposal facility will not be able to accommodate all the ash to be generated during the remaining operational life of the Camden Power Station. It was determined that the station would require an additional ash disposal facility by 2014. The new ash disposal site will need to cater for an estimated 12,86 million m³ of ash up to 2023, plus 5 years contingency (2028).

Airshed Planning Professionals (Pty) Ltd was appointed by Zitholele Consulting to determine the potential for dust impacts on the surrounding environment and human health from the proposed operations. Practical mitigation measures need to be considered for the planning/construction and operational phases of the project. The rehabilitation of the site also needs to be assessed.

## 1.1 Site Description

The proposed activities are primarily surrounded by agricultural small holdings, power generation and mining operations. Major residential areas in the region include Ermelo (~8km northwest). Smaller residential areas in the immediate vicinity of the proposed project include Camden residential. Individual residences (i.e. farm houses) are also in the immediate vicinity of the proposed operations.

## 1.2 Air Quality Evaluation Approach

The study followed a qualitative approach, using available meteorological data and pollutants typically associated with the proposed activities to evaluate the potential for off-site impacts.

A qualitative assessment is undertaken based on the evaluation of existing windblown dust from ash dump studies, together with the dispersion potential of the site and magnitude of expected impacts from the proposed activities. Based on the qualitative evaluation, mitigation measures are proposed.

## 1.3 Report Outline

Section 2 of the report provides a description on the site specific dispersion potential through the discussion of near-site surface meteorology.

Section 3 describes the expected process and the associated sources of air pollution followed by the qualitative assessment of the proposed operations on the surrounding environment. A management plan is provided.

Section 4 gives the main findings with recommendation.

The references are provided in Section 5.

## 2 Air Quality Baseline Evaluation

The baseline evaluation primarily comprises the assessment of near-site surface meteorology. Eskom operate an ambient monitoring station at the Camden Power Station. This information was used to understand the background air pollution in the region.

## 2.1 Regional Climate and Atmospheric Dispersion Potential

The meteorological characteristics of a site govern the dispersion, transformation and eventual removal of pollutants from the atmosphere (Pasquill and Smith, 1983; Godish, 1990). The extent to which pollution will accumulate or disperse in the atmosphere is dependent on the degree of thermal and mechanical turbulence within the earth's boundary layer. Dispersion comprises vertical and horizontal components of motion. The vertical component is defined by the stability of the atmosphere and the depth of the surface mixing layer. The horizontal dispersion of pollution in the boundary layer is primarily a function of the wind field. The wind speed determines both the distance of downwind transport and the rate of dilution as a result of plume 'stretching'. The generation of mechanical turbulence is similarly a function of the wind speed, in combination with the surface roughness. The wind direction and the variability in wind direction, determine the general path pollutants will follow, and the extent of cross-wind spreading (Shaw and Munn, 1971; Pasquill and Smith, 1983; Oke, 1990).

Pollution concentration levels therefore fluctuate in response to changes in atmospheric stability, to concurrent variations in the mixing depth, and to shifts in the wind field. Spatial variations, and diurnal and seasonal changes in the wind field and stability regime are functions of atmospheric processes operating at various temporal and spatial scales (Goldreich and Tyson, 1988). Atmospheric processes at macro- and meso-scales must be accounted for to accurately parameterise the atmospheric dispersion potential of a particular area. A qualitative description of the synoptic climatology of the study region is provided based on a review of the pertinent literature. The analysis of meteorological data observed for the proposed site, where available, and data for neighbouring sites will provide the basis for the parameterisation of the meso-scale ventilation potential of the site.

The analysis of at least one year of hourly average meteorological data for the study site is required to facilitate a reasonable understanding of the ventilation potential of the site. The most important meteorological parameters to be considered are: wind speed, wind direction, ambient temperature, atmospheric stability and mixing depth. Atmospheric stability and mixing depths are not routinely recorded and frequently need to be calculated from diagnostic approaches and prognostic equations, using as a basis routinely measured data, e.g. temperature, predicted solar radiation and wind speed.

Meteorological data from the Eskom monitoring site at the Camden Power Station was used to describe the dispersion potential at the site for the period 2010-2012.

## 2.1.1 Local wind field

Figure 1 provides period wind roses for the Camden Eskom monitoring station. The predominant wind direction is east to east-southeasterly with more than ~10% frequency of occurrence. Winds from the south are relatively infrequent occurring <3% of the total period. Calm conditions (wind speeds < 1 m/s) occur for 14% of the time.

Winds from the east-southeast increases during day-time conditions. During the night-time an increase in north-northwest flow is observed with a decrease in westerly air flow.

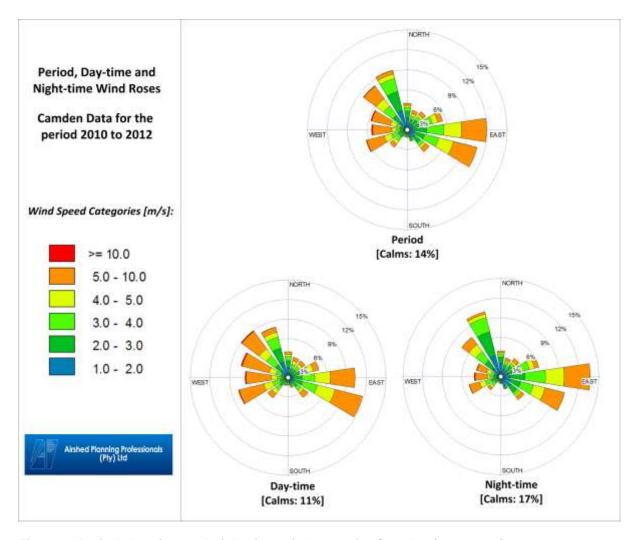


Figure 1: Period, day-time and night-time wind roses for Camden (2010-2012)

## 2.1.2 Surface Temperature

Air temperature has important implications for the buoyancy of plumes; the larger the temperature difference between the plume and the ambient air, the higher the plume is able to rise. Temperature also provides an indication of the extent of insolation, and therefore of the rate of development and dissipation of the mixing layer.

The diurnal temperature profile for the area is given in Figure 2. Annual average maximum, minimum and mean temperatures for the site are given as 30°C, -2°C and 14°C, respectively, based on the measured data at the Eskom Camden monitoring site for the period 2010-2012.

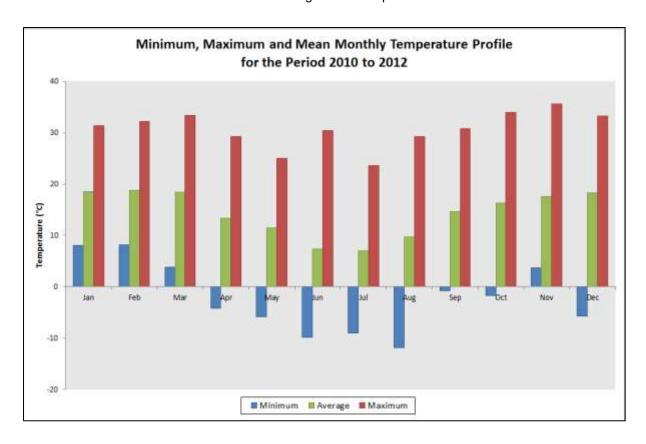


Figure 2: Minimum, maximum and average monthly temperatures for the Camden site during the period 2010-2012

## 2.1.3 Precipitation

Rainfall represents an effective removal mechanism of atmospheric pollutants and is therefore frequently considered during air pollution studies.

Monthly rainfall for the site for the period 2010-2012 is given in Figure 3. Average monthly rainfall for this period is in the range of 52 mm. The study area falls within a summer rainfall region, with over 70% of the annual rainfall occurring during the October to March period for 2012.

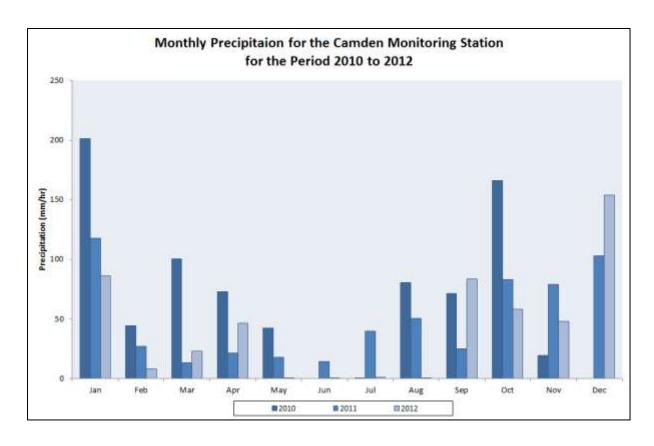


Figure 3: Monthly precipitation for the Camden site during the period 2010-2012

## 2.1.4 Atmospheric Stability

The vertical component of dispersion is a function of the extent of thermal turbulence and the depth of the surface mixing layer. Unfortunately, the mixing layer is not easily measured, and must therefore often be estimated using prognostic models that derive the depth from some of the other parameters that are routinely measured, e.g. solar radiation and temperature. During the daytime, the atmospheric boundary layer is characterised by thermal turbulence due to the heating of the earth's surface and the extension of the *mixing layer* to the lowest elevated inversion. Radiative flux divergence during the night usually results in the establishment of ground based inversions and the erosion of the mixing layer. The mixing layer ranges in depth from ground level (i.e. only a stable or neutral layer exists) during night-times to the base of the lowest-level elevated inversion during unstable, day-time conditions.

Atmospheric stability is frequently categorised into one of six stability classes. These are briefly described in Table 1.

**Table 1: Atmospheric Stability Classes** 

Α	very unstable	calm wind, clear skies, hot daytime conditions
В	moderately unstable	clear skies, daytime conditions
С	unstable	moderate wind, slightly overcast daytime conditions
D	neutral	high winds or cloudy days and nights
E	stable	moderate wind, slightly overcast night-time conditions
F	very stable	low winds, clear skies, cold night-time conditions

The atmospheric boundary layer is normally unstable during the day as a result of the turbulence due to the sun's heating effect on the earth's surface. The thickness of this mixing layer depends predominantly on the extent of solar radiation, growing gradually from sunrise to reach a maximum at about 5-6 hours after sunrise. This situation is more pronounced during the winter months due to strong night-time inversions and a slower developing mixing layer. During the night a stable layer, with limited vertical mixing, exists. During windy and/or cloudy conditions, the atmosphere is normally neutral.

For low level releases, such as due to vehicle entrainment from unpaved roads, the highest ground level concentrations will occur during weak wind speeds and stable (night-time) atmospheric conditions. Wind erosion, on the other hand, requires strong winds together with fairly stable conditions to result in high ground level concentrations i.e. neutral conditions.

## 2.2 Ambient Air Quality within the Region

The ambient measured daily  $PM_{10}$  concentrations for the Eskom Camden monitoring site is provided in Figure 4 for the period 2010 to 2012 with measured frequency of exceedance of NAAQS provided in Table 2. The National Ambient Air Quality Standard (NAAQS) for  $PM_{10}$  allows for 4 exceedances per calendar year. The  $PM_{10}$  concentrations were measured to exceed the NAAQS at the Camden monitoring station for the period 2010 to 2012.

High ambient particulate concentrations have been found to coincide with low ambient temperatures and low rainfall (Burger, 1994). Increases in domestic coal burning and poor atmospheric dispersion potentials, together with persistent industrial emissions, combine to produce elevated ambient concentrations during winter months. High concentrations during summer months are usually associated with increases in fugitive dust emissions. Rainfall events result in a reduction of airborne

concentrations due to reductions in the potential for fugitive dust emissions and due to the removal of particulates in the atmosphere by raindrops.

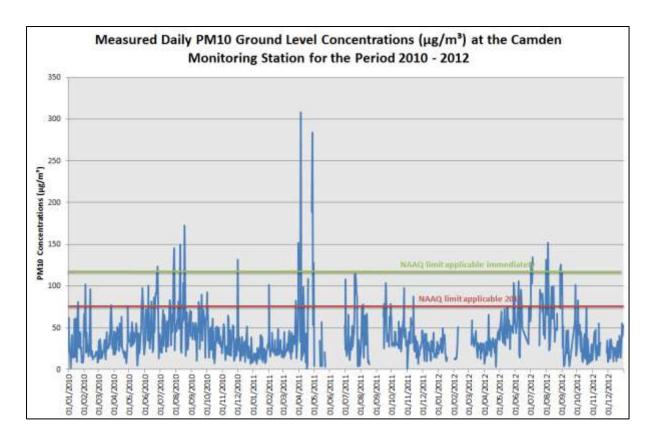


Figure 4: Daily measured  $PM_{10}$  and  $PM_{2.5}$  ground level concentrations ( $\mu g/m^3$ ) at the Secunda DEA monitoring station (for the period December 2011) (as downloaded from the SAAQIS website)

Table 2: Measured daily ambient PM<sub>10</sub> concentrations at Eskom's Camden monitoring station for the period 2010 to 2012

Monitoring Period	Data Availability (%)	Number of Exceedances of the NAAQ limit of 120 µg/m³ (applicable immediately)	Exceedance of the NAAQS (applicable immediately) (Y/N)	Number of Exceedances of the NAAQ limit of 75 µg/m³ (applicable 2015)	Exceedance of the NAAQS (applicable 2015) (Y/N)
2010	95	5	N	34	N
2011	66	5	N	25	N
2012	72	6	N	33	N

## 3 Air Quality Evaluation

#### 3.1 Source Identification

The project includes the continuous disposal of ash at the Camden Power Station in the Mpumalanga Province.

Closure of the ash dump operations will include rehabilitation of the site through the covering of the ash dump with topsoil before vegetation can take place. Tipping of topsoil onto the cleared areas will generate dust and the freshly exposed topsoil will be prone to wind erosion before vegetation takes over. Movement of vehicles will also be a source of pollution.

The main pollutant of concern associated with operations is particulate matter. Particulates are divided into different particle size categories with Total Suspended Particulates (TSP) associated with nuisance impacts and the finer fractions of  $PM_{10}$  (particulates with a diameter less than 10  $\mu$ m) and  $PM_{2.5}$  (diameter less than 2.5  $\mu$ m) linked with potential health impacts.  $PM_{10}$  is primarily associated with mechanically generated dust whereas  $PM_{2.5}$  is associated with combustion sources. Gaseous pollutants (such as sulphur dioxide, oxides of nitrogen, carbon monoxide, etc.) derive from vehicle exhausts and other combustions sources such as vehicles. These are however insignificant in relation to the particulate emissions and are not discussed in detail.

Table 3 provides a list of all sources of air pollution associated with the proposed project. The subsequent sections provide a generic description of the parameters influencing dust generation from the various aspects identified.

Table 3: Activities and aspects identified for the construction, operational and closure phases of the proposed operations

Pollutant(s)	Aspect	Activity			
Construction P	Construction Phase				
	Construction of proposed disposal site	Clearing of groundcover			
		Levelling of area			
Particulates		Wind erosion from topsoil storage piles			
		Tipping of topsoil to storage pile			
	Vehicle activity on-site	Vehicle and construction equipment activity during construction operations			
Gases and Vehicle and construction particles equipment activity		Tailpipe emissions from vehicles and construction equipment such as graders, scrapers and dozers			
Operational Phase					
Particulates	Wind erosion	Exposed ash disposal facility			
Farticulates	Vehicle activity on-site	Vehicle activity at the ash disposal facility			

Pollutant(s)	Aspect	Activity
Gases and particles Vehicle activity		Tailpipe emissions from vehicle activity at the ash disposal facility
Closure/Rehab	ilitation Phase	
	Rehabilitation of mined and	Topsoil recovered from stockpiles
	disturbed areas	Tipping of topsoil onto ash disposal facility
Particulates	tes Wind erosion	Exposed cleared areas and exposed topsoil during rehabilitation
	Vehicle activity on unpaved roads and on-site	Truck activity at site during rehabilitation
Gases and particles	Vehicle activity	Tailpipe emissions from trucks and equipment used for rehabilitation

#### 3.1.1 Construction Phase

The construction phase normally comprises a series of different operations including land clearing, topsoil removal, road grading, material loading and hauling, stockpiling, compaction, (etc.). Each of these operations has their own duration and potential for dust generation. It is anticipated that the extent of dust emissions would vary substantially from day to day depending on the level of activity, the specific operations, and the prevailing meteorological conditions.

## 3.1.2 Operation Phase

Wind erosion is a complex process, including three different phases of particle entrainment, transport and deposition. It is primarily influenced by atmospheric conditions (e.g. wind, precipitation and temperature), soil properties (e.g. soil texture, composition and aggregation), land-surface characteristics (e.g. topography, moisture, aerodynamic roughness length, vegetation and non-erodible elements) and land-use practice (e.g. farming, grazing and mining) (Shao, 2008).

Windblown dust generates from natural and anthropogenic sources. For wind erosion to occur, the wind speed needs to exceed a certain threshold, called the threshold velocity. This relates to gravity and the inter-particle cohesion that resists removal. Surface properties such as soil texture, soil moisture and vegetation cover influence the removal potential. Conversely, the friction velocity or wind shear at the surface, is related to atmospheric flow conditions and surface aerodynamic properties. Thus, for particles to become airborne, the wind shear at the surface must exceed the gravitational and cohesive forces acting upon them, called the threshold friction velocity (Shao, 2008).

Estimating the amount of windblown particles to be generated from the proposed ash dump is not a trivial task and requires detailed information on the particle size distribution, moisture content, silt

content and bulk density. Dust will only be generated under conditions of high wind speeds (US.EPA, 1995).

#### 3.1.3 Closure Phase

It is assumed that all ashing activities will have ceased during the Closure Phase. The potential for impacts during the closure phase will depend on the extent of rehabilitation efforts on the ash dump. The closure phase will mainly include materials handling activities, wind erosion and to a lesser extent vehicle and equipment movement on site.

## 3.2 Qualitative Evaluation

#### 3.2.1 Construction Phase

It is not anticipated that the various construction activities will result in higher off-site impacts than the operational phase activities. The temporary nature of the construction activities, and the likelihood that these activities will be localised and for small areas at a time, will reduce the potential for significant off-site impacts.

According to the Australian Environmental Protection Agency on recommended separation distances from various activities, a buffer zone of 300 m from the nearest sensitive receptor is required when extractive industries occur without blasting and a distance of 500 m when blasting will take place (AEPA, 2007).

## 3.2.2 Operational Phase

The ambient air quality measurements of  $PM_{10}$  at the Camden site indicate elevated ambient air quality levels. The ash dump operations will give rise to dust generation. These operations, as discussed under Section 3.1.2, are low level release sources meaning that the dust gets generated at heights of between 0.5 m and 1 m from the ash dump surface.

Wind erosion, will occur during strong wind conditions when wind speeds exceed the critical threshold required to lift and suspend the coal particles. This threshold is determined by the parameters that resist removal such as the particle size distribution of the bed material, moisture content and vegetation. A typical wind speed threshold is given as 5.4 m/s for storage piles (US.EPA, 1995). Wind data for the proposed ash dump site (2009 – 2011) indicate an average wind speed of 3.4 m/s and a maximum of 16.3 m/s.

To provide an indication of the potential distance and significance of impacts from these activities, the US.EPA screening model (TScreen) is used. This model represents a quick method to calculate and "flag" the "worst-case" concentration that might occur. Screening models require very little input and have a built-in set of meteorological conditions based on stability classes (Section 2.1.4). It is a quick screening tool to identify possible sources that might require more detailed modelling. It is important to note that these models do not use actual meteorological data, but rather set stability classes that will produce the highest impacts. The impacts are therefore not related to the actual wind directions or speeds. More sophisticated Gaussian plume and puff models such as the US.EPA regulatory AERMOD and CALPUFF models use actual meteorological conditions. For the purpose of this study, a screening model is sufficient as the focus of this study is merely to provide an indication of the potential significance of the operations on the surrounding environment.

The particle size distribution of the ash material was based on averages from samples taken from the existing Tutuka, Majuba and Kendal ash disposal facilities (Table 5) with the average elemental analysis of the material provided in Table 6.

Table 4: Particle size distribution for the ash material

Size (µm)	Fraction
2000	0.0437
1000	0.0279
301	0.0120
140	0.1333
103	0.0776
76	0.0810
56	0.0843
48	0.0432
30	0.1289
16	0.1469
10	0.0804
6	0.0568
3	0.0510
2	0.0130
1	0.0200

Table 5: Elemental analysis of the ash material

Element	Percentage (%)
Arsenic (As)	0.0009
Selenium (Se)	0.0003
Molybdenum (Mo)	0.0003
Silver (Ag)	0.00001
Titanium (Ti)	0.08

Element	Percentage (%)
Strontium (Sr)	0.05
Magnesium (Mg)	0.6
Aluminium (Al)	1.96
Nickel (Ni)	0.0009
Beryllium (Be)	0.00008
Mercury (Hg)	0.0005
Manganese (Mn)	0.01
Iron (Fe)	1.6
Chromium (Cr)	0.003
Vanadium (V)	0.004
Sodium (Na)	0.3
Boron (B)	0.008
Calcium (Cu)	3.5
Zinc (Zn)	0.001
Phosphorus (P)	0.1
Copper (Cu)	0.001
Antimony (Sb)	0.0001
Lead (Pb)	0.0006
Lithium (Li)	0.002
Cobalt (Co)	0.0005
Cadmium (Cd)	0.00002
Potassium (K)	0.08

Figure 5 and Figure 6 provide a graphic representation of the possible highest daily  $PM_{10}$  and  $PM_{2.5}$  ground level concentrations at set distances from the proposed ash operations. The concentrations are irrespective of actual wind speed and direction and reflect the worst-case scenario. The National Ambient Air Quality Standards (NAAQS) for  $PM_{10}$  over a day are 120  $\mu$ g/m³ at present and 75  $\mu$ g/m³ from beginning 2015, with four exceedances of these limits allowed over a one year period. The National Ambient Air Quality Standards (NAAQS) for  $PM_{2.5}$  over a day are 65  $\mu$ g/m³ at present, 40  $\mu$ g/m³ from beginning 2016 to end 2029 and 25  $\mu$ g/m³ from beginning 2030, with four exceedances of these limits allowed over a one year period. The screening model is not sophisticated enough to indicate the number of exceedances but it provides an indication of the distance at which the limit is exceeded.

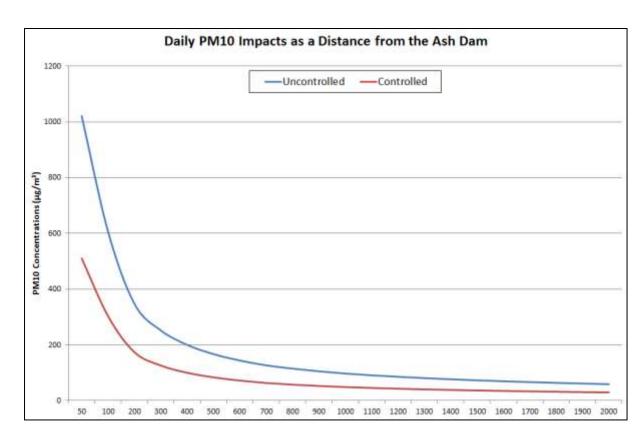


Figure 5: Estimated highest daily PM<sub>10</sub> ground level concentrations at set distances from the emission source

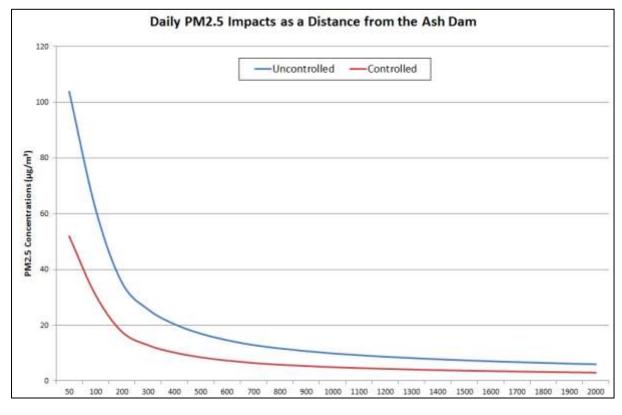


Figure 6: Estimated highest daily PM<sub>2.5</sub> ground level concentrations at set distances from the emission source

With no mitigation in place, the 2015  $PM_{10}$  limit of 75  $\mu$ g/m³ is exceeded for a distance of ~1400 m from the ash dump. According to the Australian National Pollution Inventory (NPI) wind erosion can be reduced by 50% through water sprays and up to 30% by installing wind breaks. With water sprays enduring 50% reduction from wind erosion, windblown dust will be below the NAAQS limit of 75  $\mu$ g/m³ at a distance of ~600m from the source.

With no mitigation in place, the 2030  $PM_{2.5}$  limit of 25  $\mu$ g/m³ is exceeded for a distance of ~300m from the ash dump. With water sprays enduring 50% reduction from wind erosion, windblown dust will be below the NAAQS limit of 25  $\mu$ g/m³ at a distance of ~100m from the source.

Table 6 and Table 7 provide the predicted elemental concentration due to proposed operations for which health effect screening levels are available. The elemental concentrations ~100m from the ash dump is predicted to exceed the most stringent effect screening levels (non-carcinogenic effects) for acute exposure for arsenic and phosphorus. At a distance of 600m from the ash dump, the elemental concentrations due to proposed unmitigated operations are predicted to be within all effect screening levels (non-carcinogenic effects). With the effective application of water sprayers, the distance at which impacts are within effect screening levels is ~300m. The predicted cancer risk due to windblown elements from the ash dump, are predicted to be low to very low for unmitigated operations.

Table 6: Predicted elemental concentrations at a distance of 100m from the ash dump source

Element	Predicted concentration		Non-carcinogenic Effects Most stringent effect screening level		Carcinogenic Effects	
	Acute	Chronic	Acute	Chronic	Predicted Cancer risk <sup>(d)</sup>	Cancer Risk Description (e)
	μg/m³	μg/m³	μg/m³	μg/m³	lisk B	Description
Arsenic (As)	0.5	0.0003	0.2 <sup>(a)</sup>	0.015 <sup>(a)</sup>	1 in 1 million	Very Low
Selenium (Se)		0.00009		20 <sup>(a)</sup>		
Titanium (Ti)		0.02		0.1 <sup>(b)</sup>		
Nickel (Ni)		0.0003		0.014 <sup>(a)</sup>	1 in 10 million	Very Low
Beryllium (Be)		0.00003		0.007 <sup>(a)</sup>		
Mercury (Hg)	0.3	0.0001	0.6 <sup>(a)</sup>	0.03 <sup>(a)</sup>		
Manganese (Mn)		0.004		0.04 <sup>(b)</sup>		
Chromium (Cr)		0.0009		0.002 <sup>(a)</sup>	1 in 100 thousand	Low
Vanadium (V)		0.0012		0.1 <sup>(b)</sup>		
Boron (B)	4.8		300 <sup>(b)</sup>			
Phosphorus (P)	76.1		20 <sup>(b)</sup>			
Copper (Cu)	0.7		100 <sup>(a)</sup>			
Cobalt (Co)		0.0002		0.1 <sup>(b)</sup>		
Cadmium (Cd)	0.01	0.000005	0.03 <sup>(b)</sup>	0.005 <sup>(c)</sup>	3 in 10 million	Very Low

- a) Source: OEHHA Office of Environmental Health Hazard Assessment
- b) Source: US ATSDR US Federal Agency for Toxic Substances and Disease Registry
- c) Source: WHO World Health Organisation
- d) US-EPA IRIS Unit Risk Factor
- e) As applied by New York Department of Health

Table 7: Predicted elemental concentrations at a distance of 600m from the ash dump source

Element	Predicted concentration		Non-carcinogenic Effects  Most stringent effect screening level		Carcinogenic Effects	
	Acute	Chronic	Acute	Chronic	Predicted Cancer risk <sup>(d)</sup>	Cancer Risk Description <sup>(e)</sup>
	μg/m³	μg/m³	μg/m³	μg/m³	Odifice Flor	
Arsenic (As)	0.1	0.0001	0.2 <sup>(a)</sup>	0.015 <sup>(a)</sup>	3 in 10 million	Very Low
Selenium (Se)		0.00002		20 <sup>(a)</sup>		
Titanium (Ti)		0.006		0.1 <sup>(b)</sup>		
Nickel (Ni)		0.0001		0.014 <sup>(a)</sup>	3 in 100 million	Very Low
Beryllium (Be)		0.00001		0.007 <sup>(a)</sup>		
Mercury (Hg)	0.1	0.0002	0.6 <sup>(a)</sup>	0.03 <sup>(a)</sup>		
Manganese (Mn)		0.0003		0.04 <sup>(b)</sup>		
Chromium (Cr)		0.0002		0.002 <sup>(a)</sup>	3 in 1 million	Very Low
Vanadium (V)		0.0003		0.1 <sup>(b)</sup>		
Boron (B)	1.1		300 <sup>(b)</sup>			
Phosphorus (P)	18		20 <sup>(b)</sup>			
Copper (Cu)	0.2		100 <sup>(a)</sup>			
Cobalt (Co)		0.0004		0.1 <sup>(b)</sup>		
Cadmium (Cd)	0.002	0.000001	0.03 <sup>(b)</sup>	0.005 <sup>(c)</sup>	7 in 100 million	Very Low

- a) Source: OEHHA Office of Environmental Health Hazard Assessment
- b) Source: US ATSDR US Federal Agency for Toxic Substances and Disease Registry
- c) Source: WHO World Health Organisation
- d) US-EPA IRIS Unit Risk Factor
- e) As applied by New York Department of Health

## 3.2.3 Closure Phase

The significance of the closure phase is likely to be linked to impacts from windblown dust. Windblown dust is likely to only impact off-site under conditions of high wind speed with no mitigation in place. If rehabilitation as indicated takes place i.e. vegetation cover, the impacts should be limited to be within the site boundary. As vegetation cover increases, the potential for wind erosion will decrease.

## 3.3 Dust Management Plan

Based on the qualitative evaluation of the proposed operations, management objectives are considered as summarised in Tables 9 to 11.

Table 8: Air Quality Management Plan: Construction Phase

ASPECT	IMPACT	MANAGEMENT ACTIONS/OBJECTIVES	RESPONSIBLE PERSON(S)	TARGET DATE
Land clearing activities such as dozing and scraping of vegetation and topsoil	PM <sub>10</sub> concentrations and dust fallout	<ul> <li>Water sprays at area to be cleared.</li> <li>Moist topsoil will reduce the potential for dust generation when tipped onto stockpiles.</li> <li>Ensure travel distance between clearing area and topsoil piles to be at a minimum.</li> </ul>	Environmental Manager Contractor(s)	Pre- and during construction
Wind erosion from exposed areas at dumpsite	PM <sub>10</sub> concentrations and dust fallout	<ul> <li>Ensure exposed areas remain moist through regular water spraying.</li> <li>Dust fallout bucket to be placed to the west and southeast of the ash disposal facilities with monthly dust fallout rates not exceeding 1200 mg/m²/day<sup>(a)</sup>.</li> </ul>	Environmental Manager Contractor(s)	On-going and post- operational

## Notes:

Table 9: Air Quality Management Plan: Operational Phase

ASPECT	IMPACT	MANAGEMENT ACTIONS/OBJECTIVES	RESPONSIBLE PERSON(S)	TARGET DATE
Wind erosion	PM <sub>10</sub> concentrations and dust fallout	<ul> <li>Ensure water sprays at and around the ash dump</li> <li>Cover ash dump with topsoil as operations commence and ensure vegetation cover on ash dump</li> <li>Dust fallout bucket to be placed to the west and southeast of the ash disposal facilities with monthly dust fallout rates not exceeding 1200 mg/m²/day<sup>(a)</sup>.</li> </ul>	Environmental Manager	On-going and post- operational phase

## Notes:

Report No. APP/12/ZIT-10 Rev 0

<sup>(</sup>a) Draft dust fallout regulation of 1200 mg/m²/day for industrial sites.

<sup>(</sup>a) Draft dust fallout regulation of 1200 mg/m²/day for industrial sites.

**Table 10: Air Quality Management Plan: Closure Phase** 

ASPECT	IMPACT	MANAGEMENT ACTIONS/OBJECTIVES	RESPONSIBLE PERSON(S)	TARGET DATE
Wind erosion from exposed areas	PM <sub>10</sub> concentrations and dust fallout	<ul> <li>Cover ash dump with previously collected topsoil.</li> <li>Apply water sprays to ensure the material remain moist.</li> <li>Ensure vegetation cover on the ash dump.</li> </ul>	Contractor(s) Environmental Manager	On-going and post- operational

## 4 Conclusion

 $PM_{10}$  concentrations are likely to exceed the NAAQS 2015 limit of 75 µg/m³ for ~1400m from the source.  $PM_{2.5}$  concentrations are likely to exceed the NAAQS 2030 limit of 25 µg/m³ for ~300m from the source. The predicted elemental concentrations from the windblown ash material is predicted to exceed the most stringent effect screening levels up to a distance of 600m from the source. With water sprays in place, these impacts will reduce significantly. The potential for impacts at the sensitive receptors will also depend on the wind direction and speed which could not be accounted for in this assessment.

In conclusion, if unmitigated, the windblown dust from the ash dump may result in exceedances of effect screening levels up to a distance of 600m from the source with exceedances of  $PM_{10}$  NAAQ limits up to a distance of 1400m. As the background ambient  $PM_{10}$  ground level concentrations may also be elevated in the area it is recommended that the ash dump be mitigated where possible in order to minimise the impacts from this source on the surrounding environment.

## 4.1 Recommendation

Fugitive dust can easily be mitigated. It is recommended that the dust management measures as stipulated in Tables 9, 10 and 11 be applied to ensure the proposed activities have an insignificant impact on the surrounding environment and human health.

It is also recommended that single dust fallout buckets be installed downwind of the tailings dump in order to monitor the impacts from this source.

## 5 References

**AEPA, 2007:** Guidelines for Separation Distances. Australian Environmental Protection Agency, December 2007.

**Burger LW (1994).** Ash Dump Dispersion Modeling, in Held G: Modeling of Blow-Off Dust From Ash Dumps, Eskom Report TRR/S94/185, Cleveland, 40 pp.

**Cowherd, C., and Englehart, J.; 1984:** Paved Road Particulate Emissions, EPA-600/7-84-077, US Environmental Protection Agency, Cincinnati, OH.

**EPA, 1995**: Compilation of Air Pollution Emission Factors (AP-42) 6<sup>th</sup> edition, Volume 1, as contained in the *AirCHIEF (AIR cleaninghouse for inventories and Emission Factors) CD-ROM (compact disk read only)*, US Environmental Protection Agency, Research Triangle Park, North Carolina.

Godish, R., 1990: Air Quality, Lewis Publishers, Michigan, 422 pp.

**Goldreich, Y. and P.D. Tyson, 1988:** Diurnal and Inter-Diurnal Variations in Large-Scale Atmospheric Turbulence over Southern Africa. *South African Geographical Journal, 70(1),* 48-56.

**NPI**, **2001**. Emissions Estimation Technique Manual for Mining. Version 2.3. National Pollutant Inventory (NPI), Environment Australia, 5 December 2001.

Oke, T.T., 1990: Boundary Layer Climates, Routledge, London and New York, 435 pp.

Pasquill F and Smith FB, 1983: Atmospheric Diffusion: Study of the Dispersion of Windborne Material from Industrial and Other Sources, Ellis Horwood Ltd, Chichester, 437 pp.

**Preston-Whyte, R.A. and P.D. Tyson, 1989:** *The Atmosphere and Weather of Southern Africa*, Oxford University Press, Cape Town.

**Shao, Y., 2008:** Physics ad Modelling of Wind Erosion. Atmospheric and Oceanographic Science Library, 2<sup>nd</sup> Revised and Expanded Edition, Springer Science.

**Shaw RW and Munn RE, 1971:** Air Pollution Meteorology, in BM McCormac (Ed), *Introduction to the Scientific Study of Air Pollution*, Reidel Publishing Company, Dordrecht-Holland, 53-96.